

# Work Order ID 53384

November 3, 2009 8:58:14 AM



Page 1

Item ID: D3935-4

Accept



Setup Start



Revision ID: B

Stop



Item Name: Pylon Wall Protector, RH

Start Date: 03/11/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 09/11/2009 Req'd Qty: 2.00

Customer:

Reference:

Approvals:

Process Plan:

*BL*

Date:

*07-11-3*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3935	B								

100

0.00



Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3935

Dwg Rev: *B*

Prog Rev: *B*

2- Deburr if necessary

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

*IB 9-11-16*

*CP 09/11/16*

*IB 9-11-16*

# Work Order ID 53384

November 3, 2009 8:58:14 AM



Page 2

Item ID: D3935-4

Accept



Setup Start



Revision ID: B

Stop



Item Name: Pylon Wall Protector, RH

Start Date: 03/11/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 09/11/2009 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

130

Identify as per dwg & Stock Location: \_\_\_\_\_

0.00



Packaging

Memo

0.00

Packaging

140

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

→ 50711/16

(X)

9/11/16 (X) SP

09/11/17

MF 09-11-17

# Picklist Print

November 3, 2009 8:58:18 AM

Page 1

Work Order ID: 53384

Parent Item: D3935-4RevB-PRELIM

Parent Item Name: Pylon Wall Protector, RH


Comments:

Start Date: 03/11/2009

Required Date: 09/11/2009

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased	No			100	sf	2,679.432	16.9432			
<div>  <div> <div>18911-16</div> </div> </div>												
GE PLASTICS LEXAN SHEET												

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

MAT

2679.432398

103106

7.8

105330

54

109455

46.695

111710

329.893632

112585

2241.04377

112585

②

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b> 53384
<b>Description:</b> PYLON WALL PROTECTOR RH		<b>Part Number:</b> D3935-4
<b>Inspection Dwg:</b> D3935-4 <b>Rev:</b> B		<b>Page 1 of 1</b>

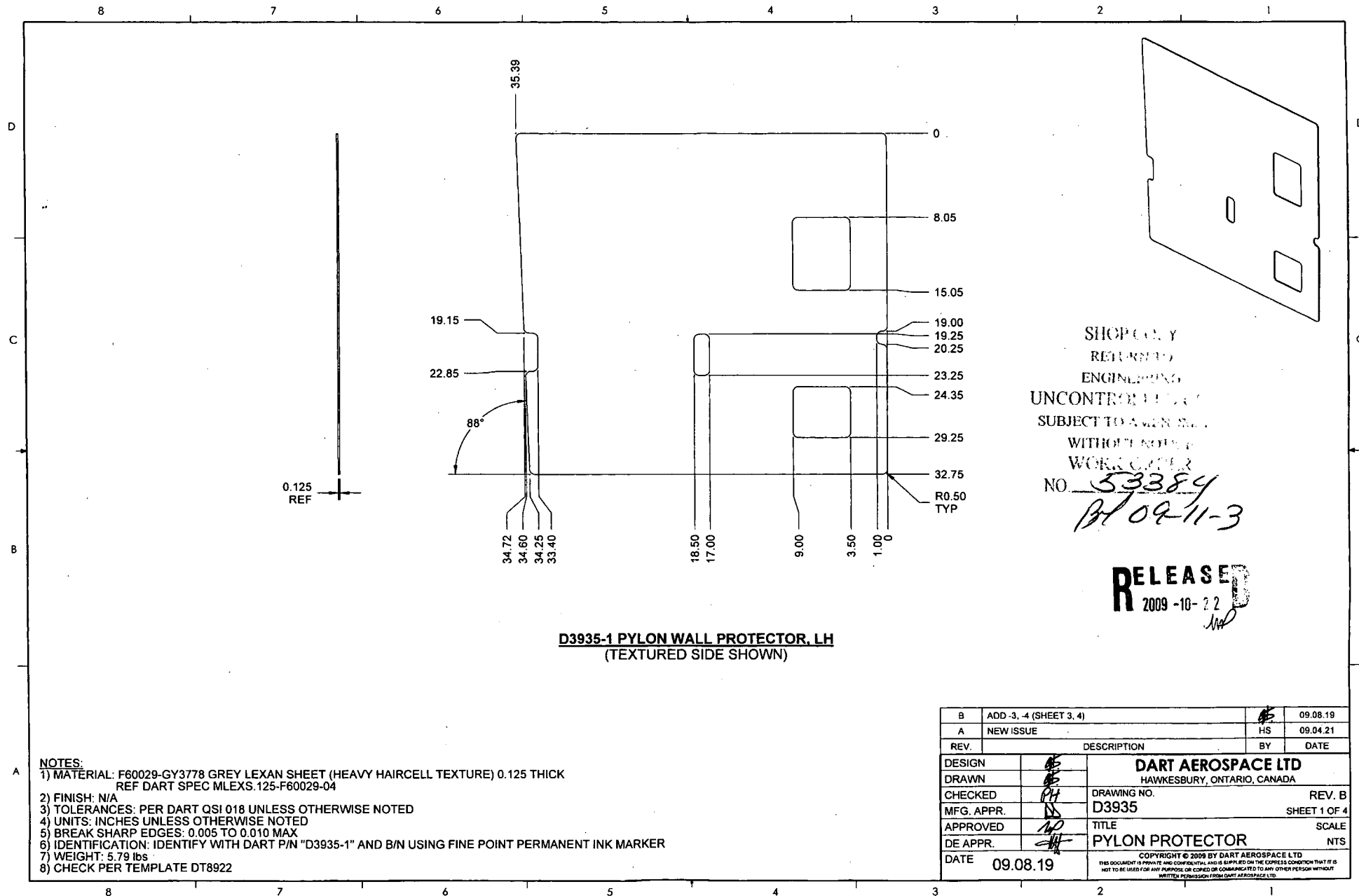
### FIRST ARTICLE INSPECTION CHECKLIST

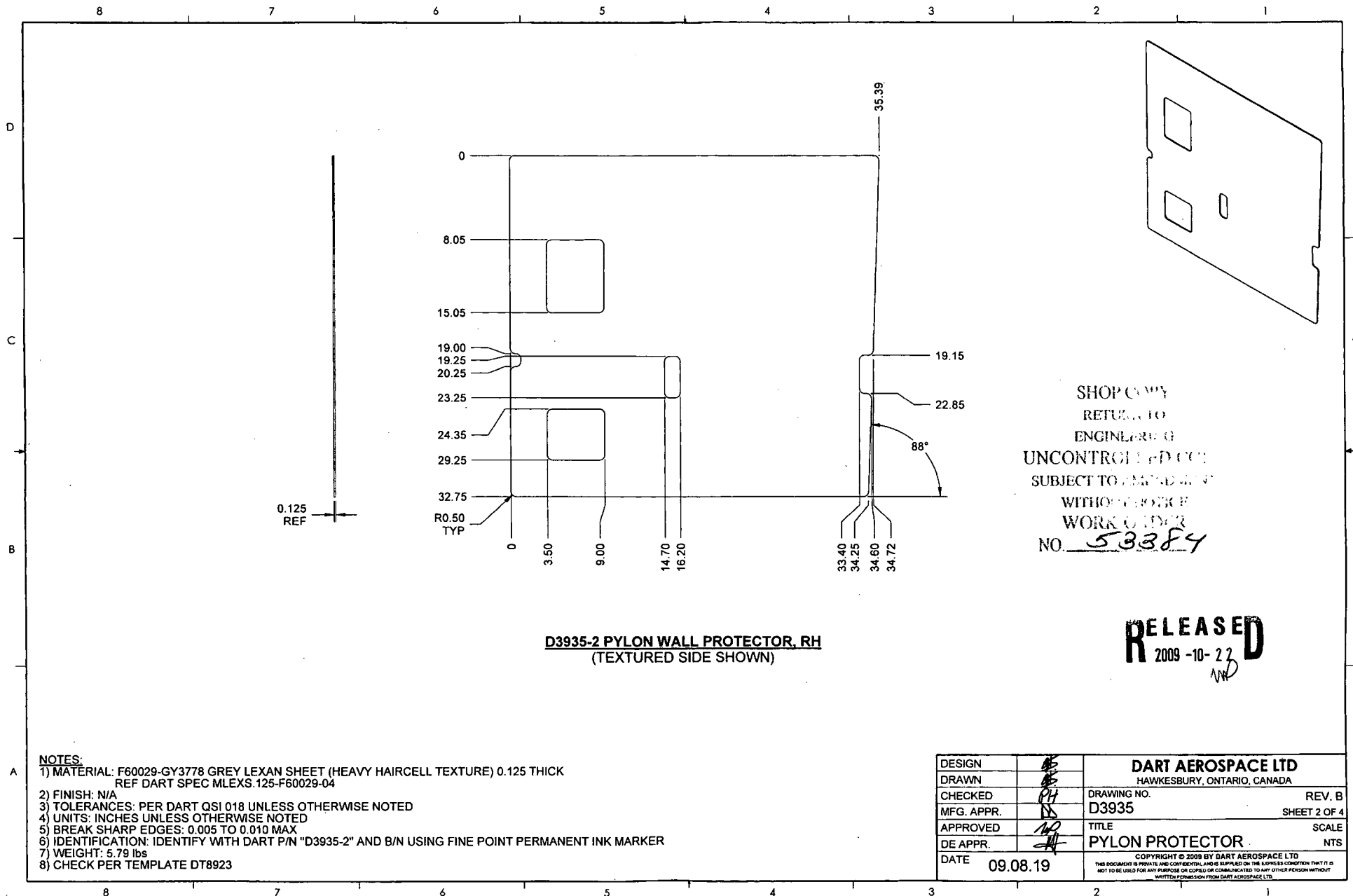
☒ First Article ☐ Prototype

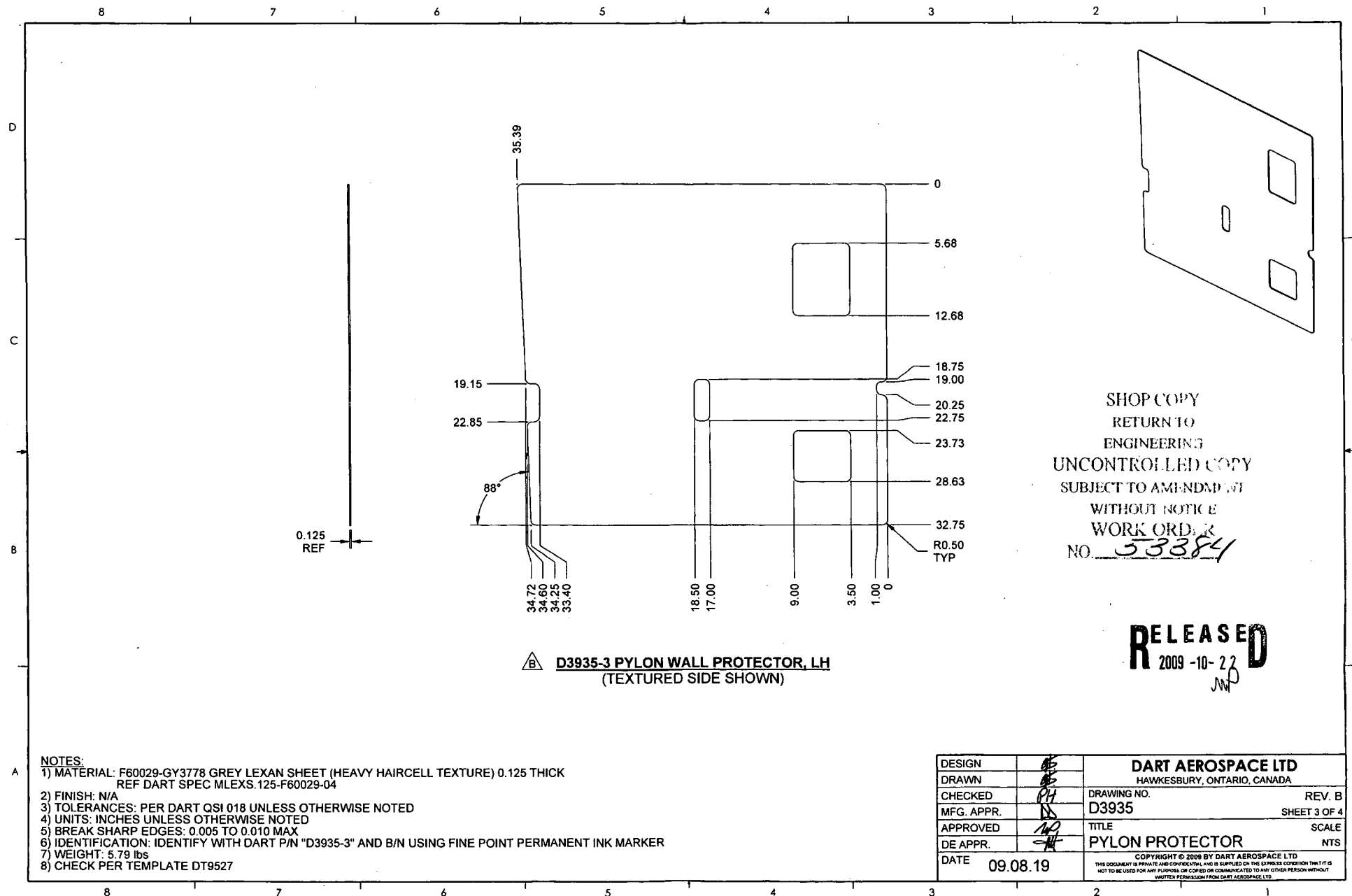
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
5.68	± .030	5.68	X			
12.68	± .030	12.68	X			
18.75	± .030	18.75	X			
19.00	± .030	19.00	X			
20.25	± .030	20.25	+			
22.75	± .030	22.75	+			
23.73	± .030	23.73	+			
28.63	± .030	28.625	X			
32.75	± .030	32.75	+			
1.00	± .030	1.00	+			
3.50	± .030	3.50	X			
9.00	± .030	9.00	X			
14.70	± .030	14.70	X			
16.20	± .030	16.20	+			
33.40	± .030	33.375	X			
34.25	± .030	34.25	+			
34.60	± .030	34.60	+			
34.72	± .030	34.72	+			
22.85	± .030	22.85	X			
19.15	± .030	19.15	+			
35.39	± .030	35.39	X			
.125	± .010	.131	X			

<b>Measured by:</b> LB	<b>Audited by:</b> J	<b>Prototype Approval:</b>	N/A
<b>Date:</b> 9-11-16	<b>Date:</b> 09/11/16	<b>Date:</b>	N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	







SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 53384

**RELEASED**  
2009-10-23  
JND

